

Date: Monday, 3/26/2007 3:23:26 PM
 User: Kim Johnston

Process Sheet

| | | | | | |
|---------------------------------------|---------------------------------------|---------------|------------------|----------------|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : SPRING | |
| Job Number | : 31486 | | | | |
| Estimate Number | : 10497 | | | | |
| P.O. Number | : N/A | | Part Number | : D2535 | |
| This Issue | 3/26/2007 | S.O. No. : MA | Drawing Number | : D2535 REV. A | |
| Prsht Rev. | : NC | | Project Number | : N/A | |
| First Issue | : N/A | | Drawing Revision | : A | |
| Previous Run | : 28363 | | Material | : N/A | |
| Written By | | | Due Date | : 4/8/2007 | |
| Checked & Approved By | | | Qty: | 110 | |
| Comment | : Est. A 99.04.19 | | Um: | 50 | |
| New Issue (From hand written IPP) -DM | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|--|-----------------------|-----------------------|
| 1.0 | PG | PURCHASING |
| | | |
| Comment: PURCHASING Issue P/O: <u>3427</u> <u>C207/03/27</u> <u>50</u> 110 Possible Supplier: Victoria Spring, 0.070 SS Torsion Spring | | |
| 2.0 | D2535P | Spring |
| | | |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) SPRING | | |
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
| | | |
| Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached | | |
| 4.0 | QC6 | DIMENSIONAL CHECK |
| | | |
| Comment: DIMENSIONAL CHECK Check dims to dwg <u>0704-12</u> <u>110</u> <u>QSP09</u> | | |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
| | | |
| Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>7/4/13 89</u> | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Y1 Date: 07/04/16
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 3/26/2007 3:23:26 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPRING

Job Number: 31486

Part Number: D2535

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(110)

Comment: FINAL INSPECTION/W/O RELEASE

3/26/07 10:41:16

Job Completion



10:41:16

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

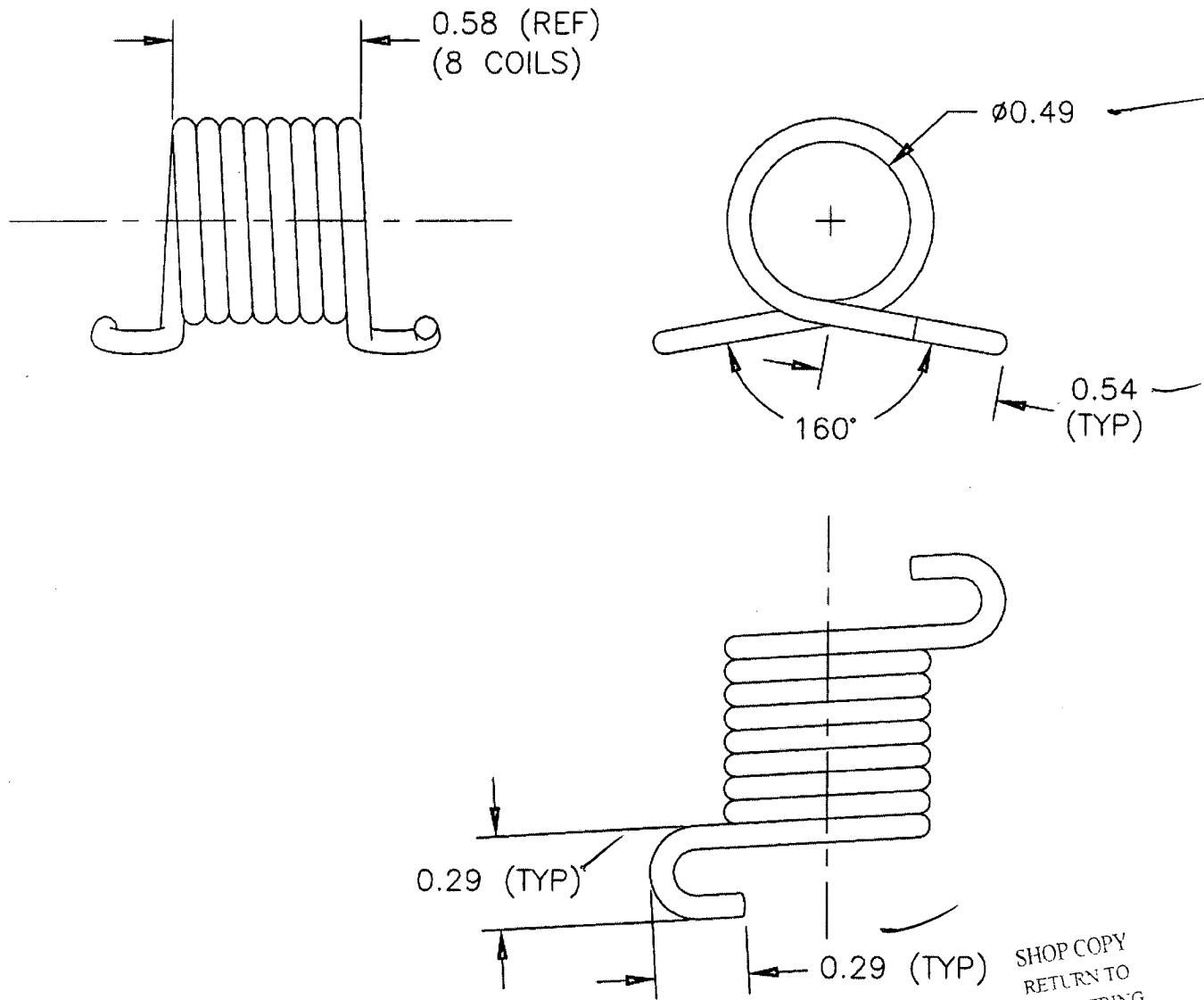
NOTE: Date & initial all entries



| | | | |
|------------------|-----------------|---|------------------------|
| DESIGN BW | DRAWN BY RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED KE | APPROVED JAH | DRAWING NO. D2535 | REV. A SHEET 1 OF 1 |
| DATE 99.04.08 | | TITLE SPRING SPEC CONTROL | SCALE 2:1 |

RELEASED
99.05.11 KE

A 99.04.08 NEW ISSUE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

NO. 31486

SPECIFICATION CONTROL DRAWING

TENSION SPRING WITH 8 COILS (NO GAP BETWEEN COILS)

MATERIAL: AISI STAINLESS STEEL Ø0.070

POSSIBLE SUPPLIERS: VICTORIA SPRINGS, P/N .070SS TENSION SPRING

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

CERTIFICATE OF COMPLIANCE

Victory Spring Ltd.

#2, 6104 - 82 Ave, Edmonton, AB T6B 0E7
Tel: (780) 442-4020 • Fax: (780) 468-1946

PRECISION COIL SPRINGS AND WIRE FORMS

CUSTOMER: Dart Aerospace

DATE: April 5, 2007

PO # 3427

INV # 17024

VICTORY SPRING LTD. HEREBY CERTIFIES THAT:

- 1) All material used in the manufacture of parts for the above purchase order number is in conformance with the material specifications indicated on drawing or purchase order.**
- 2) All parts supplied on above mentioned purchase order have been manufactured in accordance to all applicable instructions and specifications.**

AUTHORIZED SIGNATURE



Chris Burrowes

THIS CERTIFICATE COVERS:

| QUANTITY | DESCRIPTION |
|----------|-----------------------|
| 140 pcs | D2535P Torsion Spring |